

## **INSTALLATION & OPERATION GUIDE**

Please the installation guide before use

### **Purpose & Intended Use**

For drip irrigation layouts using Ultraflow online drip pipes with integrated emitters

### **Installation Procedure**

1. Plan the crop-row layout and confirm the pipe orientation before installation.
2. Lay the pipe straight along the crop row and avoid sharp bends and twists.
3. Keep the pipe away from sharp objects and crushing loads.
4. Connect to a suitable filtered water source using compatible drip fittings.
5. Flush the line before closing the downstream end.
6. Introduce water gradually and inspect the integrated emitters and joints for leakage and uniform operation.

### **Operating Checks**

- Confirm all connections are secure before normal operation.
- Introduce water or system pressure gradually and inspect for leakage, movement or abnormal operation.
- Follow the product-specific operating limits stated in the corresponding Technical Data Sheet.
- Stop the system and depressurise it before adjustment, dismantling or servicing.

### **Maintenance & Storage**

Inspect periodically for visible damage, wear, blockage, deformation or loose connections. Clean or replace components when required. Drain and store flexible products carefully when not in use.

### **Safety Precautions**

Do not work on a pressurised system. Use suitable tools and appropriate personal protective equipment. Follow site-specific safety procedures.

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